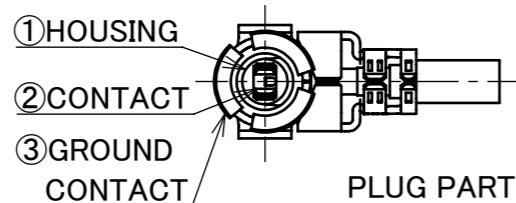
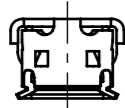
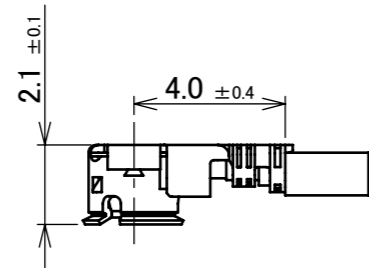
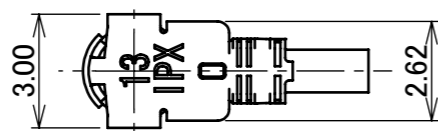


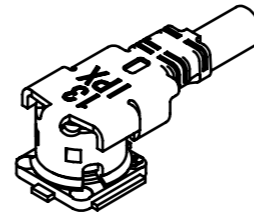
PART No.	APPLICABLE CABLE
20278-112R-08	AWG#36 (0.81 O.D.)
20278-112R-13	AWG#32 (1.13 O.D.)
20278-112R-32	AWG#32 (1.32 O.D.)



2.5 MAX. MATIN HEIGHT

PLUG PART NO.
20278-112R-08
20278-112R-13
20278-112R-32
COAXIAL CABLE

RECEPTACLE PART NO.
20279-001E-**
20431-001E-01
20441-001E-01
MATING CONDITION



Halogen Free

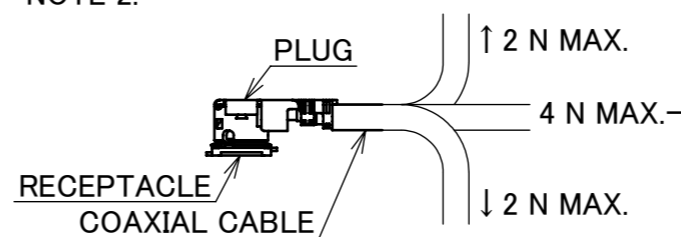


RoHS Compliant

NOTES

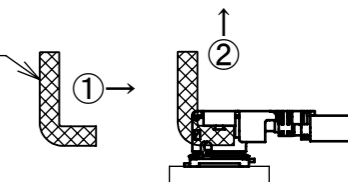
- APPLICABLE CONNECTOR:
20279-001E-**, 20431-001E-01, 20441-001E-01
- PERMISSIBLE LOAD OF CABLE AT MATING
- SUGGESTIONS FOR MATING & UNMATING OPERATION.
 - MATING
PLEASE MATE THE CONNECTOR STRAIGHTLY TO VERTICAL DIRECTION AS MUCH AS POSSIBLE, ADJUSTING THE MATING AXIS OF PLUG AND RECEPTACLE. AS EXCESSIVE SLANT ANGLE MATING MAY BREAK THE CONNECTOR, PLEASE DON'T DO IT.
 - UNMATING
 - IN CASE OF UNMATING BY PULLING TOOL
PLEASE USE THE PULLING TOOL AS THE FOLLOWING DRAWING, AND please PULL PLUG TO VERTICAL DIRECTION AS DIRECTLY AS POSSIBLE.
 - IN CASE OF UNMATING DIRECTLY BY HAND
PLEASE CATCH THE CATCHING AREA OF PLUG, AND PLEASE PULL PLUG TO VERTICAL DIRECTION AS DIRECTLY AS POSSIBLE.
 - CRIMP OVER STANDARDS OF OUTER CONDUCTOR
STANDARDS: LESS THAN 10% FROM TOTAL NUMBERS OF OUTER CONDUCTOR.
(NUMBERS OF OUTER CONDUCTOR'S CRIMP OVER FROM OUTER CONDUCTOR'S BARREL)
 - CAUTION ABOUT HEAT SHRINKAGE TUBES
PLEASE BE CAREFUL NOT TO MELT HOUSING WHEN USING HEAT SHRINKAGE TUBES. IT WILL BECOME CAUSE OPEN CIRCUIT.
- THIS IS "Pb-FREE" CONNECTOR.

NOTE 2.



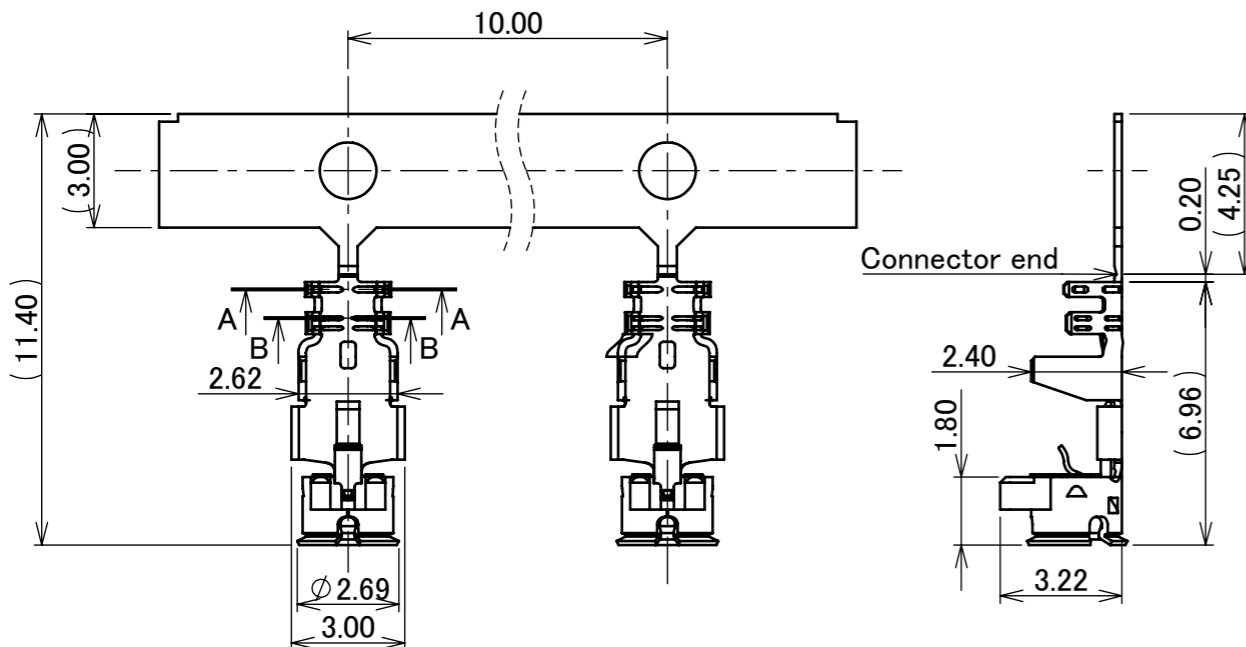
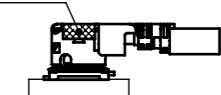
NOTE 3-2-1.

PULLING TOOL
PART NO. 90192-001



NOTE 3-2-2.

CATCHING AREA



NO.	DESCRIPTION	MATERIAL	FINISH, REMARKS
3	GROUND CONTACT	PHOSPHOR BRONZE	ALL OVER Ni 1.00 μm MIN. CONTACT PART Au 0.05 μm MIN.
2	CONTACT	PHOSPHOR BRONZE	ALL OVER Ni 1.00 μm MIN. CONTACT PART Au 0.10 μm MIN.
1	HOUSING	PBT	UL94V-0, 20278-112R-08: WHITE 20278-112R-13, -32: BLACK

REV.	ECN	BY	DATE	APP.	APP.	ANGLE	±2°	6 OVER 30 MAX.	±0.3	PROJECTION	SERIES No.	CUSTOMER COPY		
33	Z241389	TOI	2024/10/07	Yufu		6 MAX.	±0.2	30 OVER 120 MAX.	±0.5		R16	CUSTOMER COPY		
32	Z231442	K.T	2023/12/04	Y.H		GENERAL TOLERANCE.								
31	Z231008	TOI	2023/08/29	Y.H		DWG. DATE		K.Oobayashi 2001/07/13		TITLE MHF® I PLUG (Au TYPE)	SCALE	5:1		
30	Z220594	TSU	2022/05/27	Y.H		CHK.							UNIT	I-PEX
29	Z210168	S.T	2021/02/19	M.T		APP.		K.Katabuchi						
28	Z200262	TOI	2020/03/05	Y.H		REV.		20278		SIZE	SHEET	REV.		
REVISION RECORD										DWG. No.	20278	A3	1/6	33

Recommended P/N 20278-112R-**

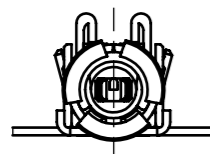
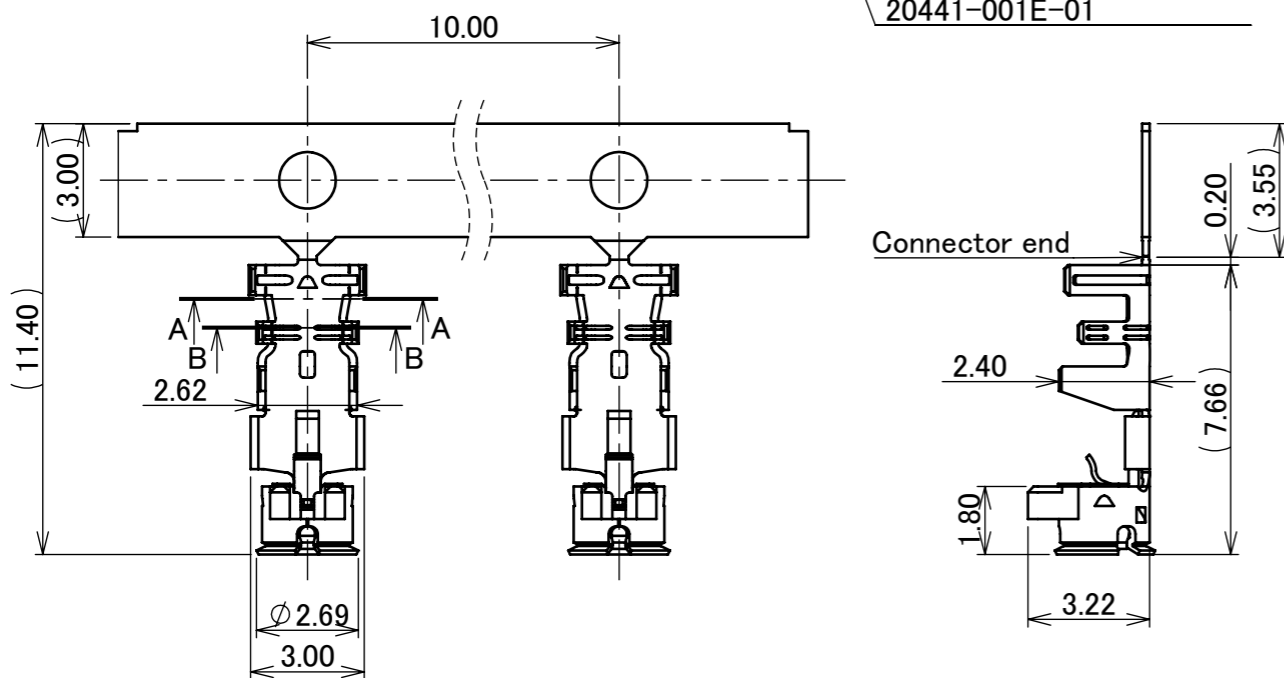
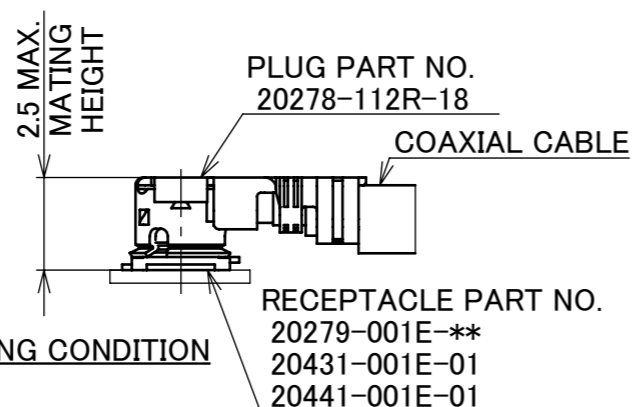
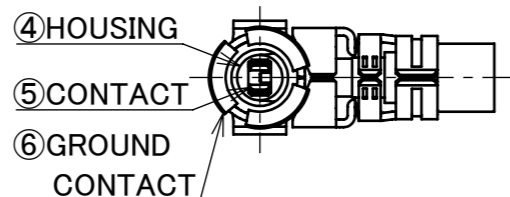
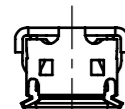
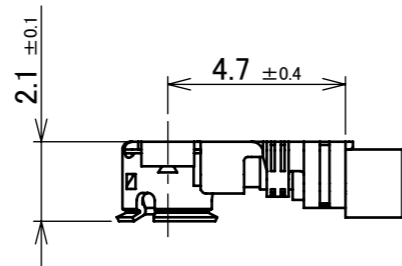
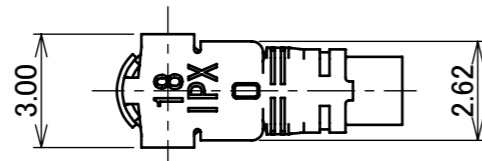
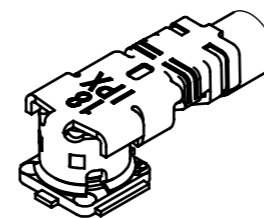
PART No.	APPLICABLE CABLE
20278-112R-18	AWG#30 (1.80 O.D.)



Halogen Free

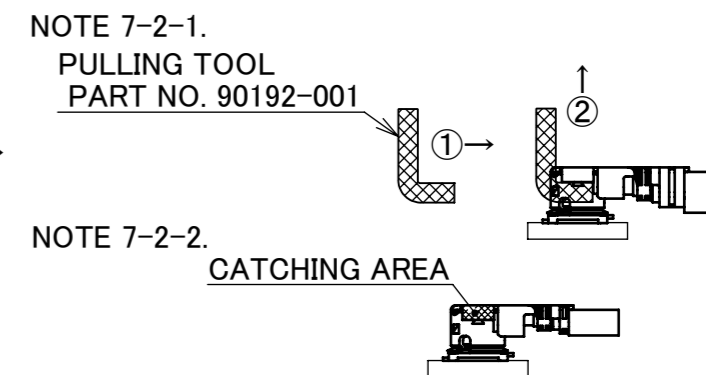
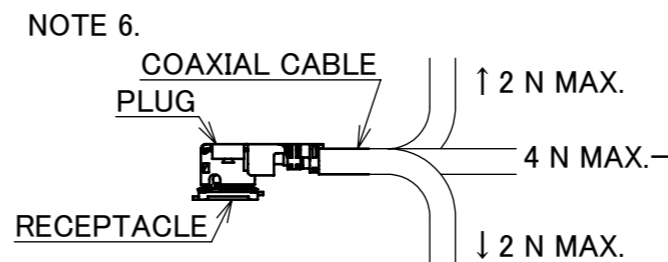


RoHS Compliant



NOTES

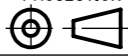
5. APPLICABLE CONNECTOR:
20279-001E-**, 20431-001E-01, 20441-001E-01
6. PERMISSIBLE LOAD OF CABLE AT MATING
7. SUGGESTIONS FOR MATING & UNMATING OPERATION.
 - 7-1. MATING
PLEASE MATE THE CONNECTOR STRAIGHTLY TO VERTICAL DIRECTION AS MUCH AS POSSIBLE, ADJUSTING THE MATING AXIS OF PLUG AND RECEPTACLE. AS EXCESSIVE SLANT ANGLE MATING MAY BREAK THE CONNECTOR, PLEASE DON'T DO IT.
 - 7-2. UNMATING
 - 7-2-1. IN CASE OF UNMATING BY PULLING TOOL
PLEASE USE THE PULLING TOOL AS THE FOLLOWING DRAWING, AND please PULL PLUG TO VERTICAL DIRECTION AS DIRECTLY AS POSSIBLE.
 - 7-2-2. IN CASE OF UNMATING DIRECTLY BY HAND
PLEASE CATCH THE CATCHING AREA OF PLUG, AND PLEASE PULL PLUG TO VERTICAL DIRECTION AS DIRECTLY AS POSSIBLE.
 - 7-3. CRIMP OVER STANDARDS OF OUTER CONDUCTOR
STANDARDS: LESS THAN 10% FROM TOTAL NUMBERS OF OUTER CONDUCTOR.
(NUMBERS OF OUTER CONDUCTOR'S CRIMP OVER FROM OUTER CONDUCTOR'S BARREL)
 - 7-4. CAUTION ABOUT HEAT SHRINKAGE TUBES
PLEASE BE CAREFUL NOT TO MELT HOUSING WHEN USING HEAT SHRINKAGE TUBES. IT WILL BECOME CAUSE OPEN CIRCUIT.
8. THIS IS "Pb-FREE" CONNECTOR.



NO.	DESCRIPTION	MATERIAL	FINISH, REMARKS
6	GROUND CONTACT	PHOSPHOR BRONZE	ALL OVER Ni 1.00 μm MIN. CONTACT PART Au 0.05 μm MIN.
5	CONTACT	PHOSPHOR BRONZE	ALL OVER Ni 1.00 μm MIN. CONTACT PART Au 0.10 μm MIN.
4	HOUSING	PBT	UL94V-0, WHITE

ANGLE	±2°	6 OVER 30 MAX.	±0.3	PROJECTION ⊕	SERIES No. R16	CUSTOMER COPY		
6 MAX.	±0.2	30 OVER 120 MAX.	±0.5					
GENERAL TOLERANCE.				TITLE MHF® I PLUG (Au TYPE)	SCALE 5:1	I-PEX		
DWG.	DATE							
CHK.								
APP.								
				DWG. No.	20278	SIZE A3	SHEET 2/6	REV. 33

ITEMS	SPECIFICATION	
RECOMMENDED APPLICABLE CONNECTOR PART No.	20279-001E-**	20441-001E-01
RATING VOLTAGE	60 V AC (R.M.S)	
RATING FREQUENCY	DC~9GHz	
OPERATING TEMPERATURE	233~363 K (-40°C~+90°C)	
VSWR (MATED WITH SMA ADAPTER PART No.90193-001)	1.30 MAX. AT 0.1~3 GHz, 1.50 MAX. AT 3~6 GHz, 1.90 MAX. AT 6~9 GHz (0.81 O.D. / 1.13 O.D. / 1.80 O.D.) 1.30 MAX. AT 0.1~3 GHz, 1.50 MAX. AT 3~6 GHz, 1.60 MAX. AT 6~9 GHz (1.32 O.D.)	
MAIN CONTACT RESISTANCE	INITIAL: 20 mohm MAX. / AFTER TEST: 25 mohm MAX.	
GROUND CONTACT RESISTANCE	INITIAL: 10 mohm MAX. / AFTER TEST: 15 mohm MAX.	
INSULATION RESISTANCE	INITIAL: 500 Mohm MIN. / AFTER TEST: 100 Mohm MIN.	
DIELECTRIC WITHSTANDING VOLTAGE	200 V AC, 1 MINUTE	
DURABILITY	30 CYCLES	
UNMATING FORCE (INITIAL / AFTER TEST)	5 N MIN. / 3 N MIN.	
CRIMP STRENGTH	20278-112R-08, 20278-112R-13, 20278-112R-32: 10 N MIN. 20278-112R-18: 15 N MIN.	
PRODUCT SPECIFICATION	PRS-1676	
TEST REPORT	TR-12044	
PACKING STANDARD	300-233	
INSTRUCTION MANUAL	HIM-10002	
APPEARANCE CRITERIA No.	QLS-A***	

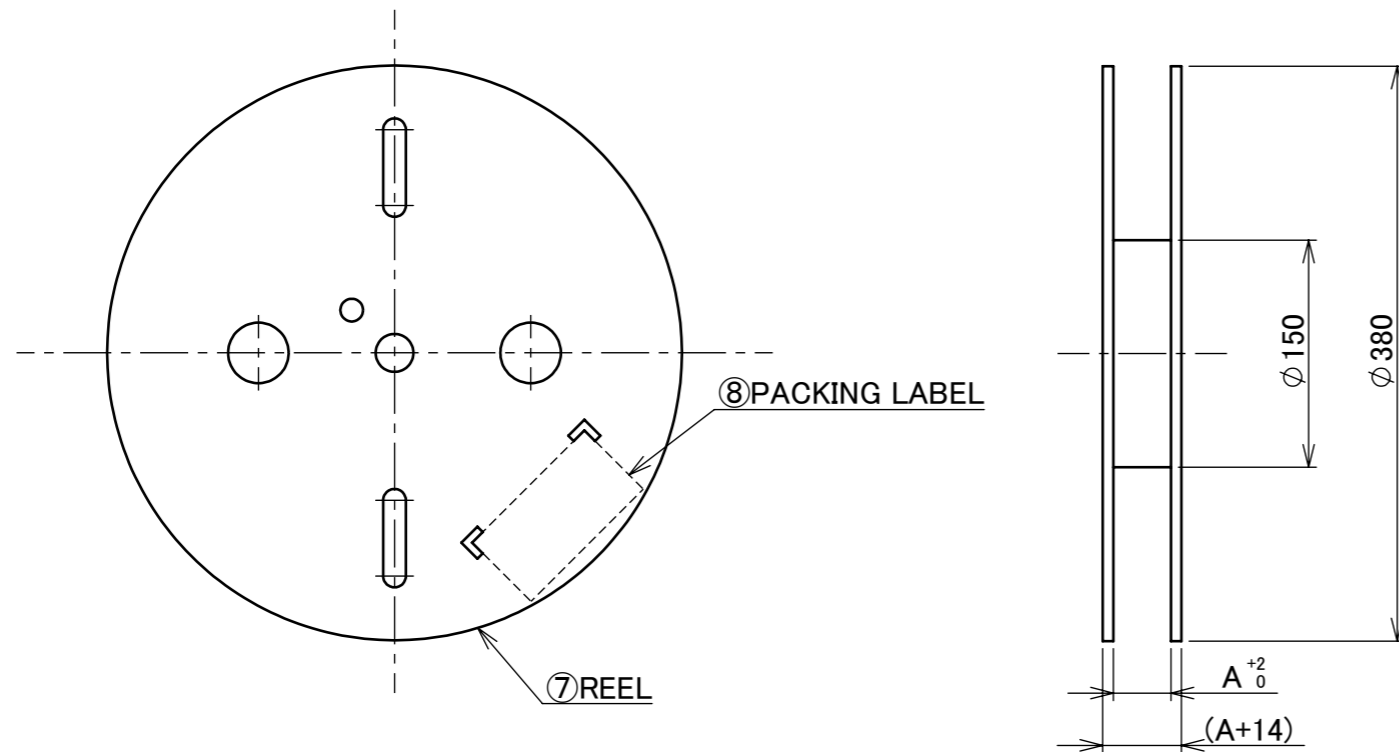
ANGLE	±2°	6 OVER 30 MAX.	±0.3	PROJECTION 	SERIES No. R16	CUSTOMER COPY		
	6 MAX.	±0.2	30 OVER 120 MAX.					
GENERAL TOLERANCE.				TITLE MHF® I PLUG (Au TYPE)	SCALE -	I-PEX		
DWG.	DATE							
CHK.								
APP.								
				DWG. No.	20278	SIZE A3	SHEET 3/6	REV. 33

PART NO.		20278-112R-08	20278-112R-13	20278-112R-32	20278-112R-18	CABLE CUT LENGTH
APPLICABLE CABLE NOMINAL DIMENSION 						
BRAIDED SHIELD OF OUTER CONDUCTOR		SINGLE	SINGLE	DOUBLE	SINGLE	CRIMP HEIGHT
PART NO. OF SEMI AUTO TERMINATION MACHINE		90213-008C	90213-013C	90213-032C	90232-018	
SECT. B-B						
SECT. A-A						
CRIMP HEIGHT	CH-1	1.34~1.40	1.34~1.40	1.34~1.40	1.34~1.40	
	CH-2	0.76~0.84	1.06~1.14	1.20~1.30	1.41~1.49	
	CH-3	0.85~0.97	1.15~1.35	1.26~1.46	1.70~1.80	

NOTE 9. DO NOT USE SOLDER COATED EITHER INNER OR OUTER CONDUCTOR CABLE.

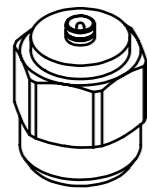
ANGLE	±2°	6 OVER 30 MAX.	±0.3	PROJECTION 	SERIES No. R16	CUSTOMER COPY		
	6 MAX.	±0.2	30 OVER 120 MAX.					
GENERAL TOLERANCE.				TITLE MHF® I PLUG (Au TYPE)	SCALE 5:1	UNIT I-PEX		
DWG.	DATE							
CHK.								
APP.								
				DWG. No.	20278	SIZE	SHEET	REV.
						A3	4/6	33

PART NO.	A	QTY. PER EMBOSS REEL (PIECES / REEL)	QTY. PER PACKING CARTON (REELS / CARTON)
20278-112R-**	20.0	2,500 / REEL	5 REELS / CARTON = 12,500 PIECES

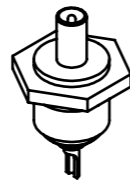


8	PACKING LABEL	-	-
7	REEL	CB	-
NO.	DISCRIPTION	MATERIAL	FINISH , REMARKS

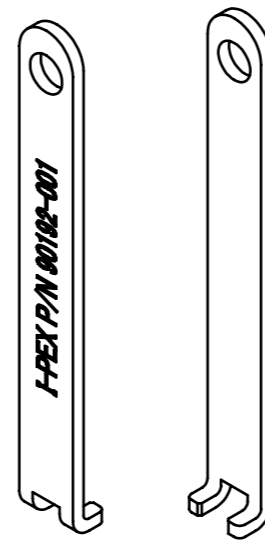
ANGLE	$\pm 2^\circ$	6 OVER 30 MAX.	± 0.3	PROJECTION 	SERIES No. R16	CUSTOMER COPY		
6 MAX.	± 0.2	30 OVER 120 MAX.	± 0.5					
GENERAL TOLERANCE.				TITLE MHF® I PLUG (Au TYPE)	SCALE -	I-PEX		
DWG.	DATE							
CHK.								
APP.								
				DWG. No.	20278	SIZE A3	SHEET 5/6	REV. 33



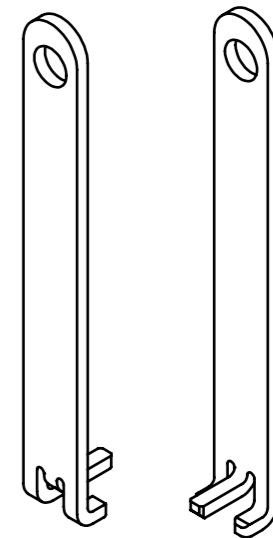
MHF I SMA ADAPTOR
PART NO. 90193-001



MHF I PLUG INSPECTION CONNECTOR
PART NO. 90194-001



FRONT SIDE BACK SIDE
MHF I UNMATING TOOL
PART NO. 90192-001



FRONT SIDE BACK SIDE
MHF I MATING AND UNMATING TOOL
PART NO. 90224-001

ANGLE	±2°	6 OVER 30 MAX.	±0.3	PROJECTION ⊕	SERIES No. R16	CUSTOMER COPY		
6 MAX.	±0.2	30 OVER 120 MAX.	±0.5					
GENERAL TOLERANCE.				TITLE MHF® I PLUG (Au TYPE)	SCALE 2:1	UNIT I-PEX		
DWG.	DATE							
CHK.								
APP.								
				DWG. No.	20278	SIZE A3	SHEET 6/6	REV. 33