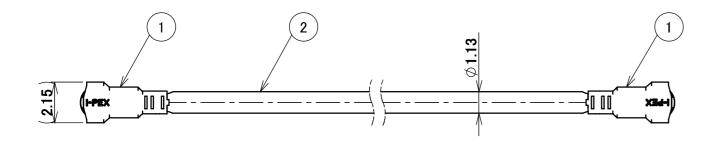
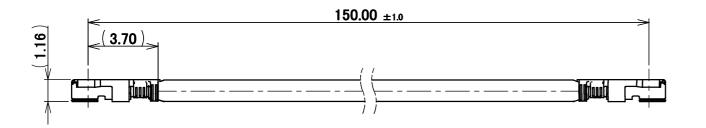
PART No. 8-23-0117

PLEASE CONTACT I-PEX FOR REQUESTS OTHER THAN THIS SPECIFICATIONS. PLEASE NOTE IF SPECIFICATIONS CHANGE, PART NO. WILL ALSO CHANGE.





## NOTES

- 1. SUGGESTIONS FOR MATING & UNMATING OPERATION.
- 1-1. MATING

MATE THE CONNECTOR VERTICALLY, ALIGHING THE MATING AXIS ON PLUG AND RECEPTACLE. DO NOT SLANT MATE.

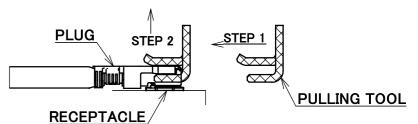
1-2. UNMATING

1-2-1.

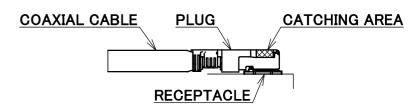
UNMATING BY PULLING TOOL.
[P/N 91186-0001(MHF 7S)]

USE THE PULLING TOOL AS THE FOLLOWING, AND

PULL PLUG TO VERTICAL DIRECTION AS DIRECTLY AS POSSIBLE.

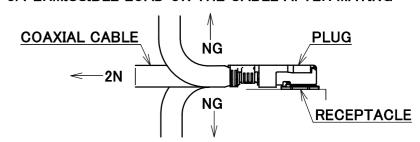


1-2-2.
UNMATING DIRECTLY BY HAND.
HOLD THE CATCHING AREA ON PLUG AND PULL THE PLUG VERTICALLY.



2. PACKING: PLASTIC BAG

3. PERMISSIBLE LOAD ON THE CABLE AFTER MATING



4. CABLE CRIMP STRENGTH: 10N MIN.

5. ORIENTATION OF CONNECTORS: 0° ±45°

2	CABLE					AWG#32 Φ1.13, BRAIDED SHIELD + Cu-PET TAPE, BLACK										
1	CONNECTOR-1,2					MHF 7S Ni-TOP										
NO.	DI	Q	YTQ						REMARK							
					ANG	LE	±2°	6 OVER	30 MAX.	±0.3		CTION	SERIES No.		ICTOMED	
					6 MAX		±0.2	30 OVE	R 120 MA	X. ± 0.5		H-230031N	CUSTOMER COPY			
					GENERAL TOLERANCE.					'	TITLE			SCALE		
		D\			DWG.						MHF <sup>®</sup>			5:1		
					M.Toida			2023/09/27			7S-7S CABLE113-1			UNIT I-PEX		
0	Z231165	TOI	2023/09/27		CHK.	ζ.Yι	.£							mm		
REV.	ECN	BY	DATE	APP.	APP	<b>\. I U</b>	iiu				DWG. No.				SHEET	REV.
	RE'	N RECORD	Y.Hashimoto						8-23-0117			A3	1/1	0		



